

CUSTOMER _____

CUSTOMER' S P/N _____

DESCRIPTION SMD Power Inductor

SGTE PART NO. GPSR-AP0320-R56MS

SAMPLE NO. S17081101 REVISION NO. A0 DATE 2017/8/11

SPECIFICATION FOR APPROVAL

FULLY APPROVED	REVISE APPROVED

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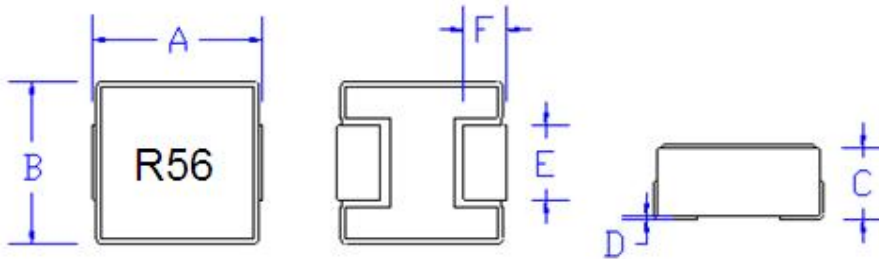
<http://www.sgte.cn>

SPECIFICATION

**RoHS
COMPLIANT**

Customers Part Number	Item Name	Date	
	SMD Power Inductor	2017/8/11	
Gan Tong Part NO.	Sample NO.	Revision No.	A0
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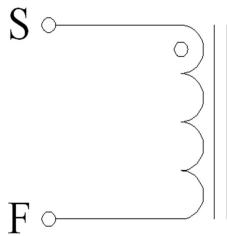
External Dimensions Unit (mm)



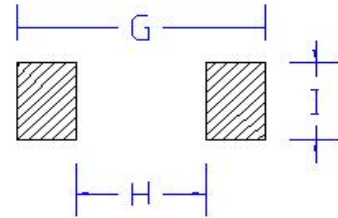
A	3.4±0.5
B	3.0±0.2
C	2.0 Max
D	≤0.15
E	1.0±0.3
F	0.6±0.3
G	4.0 REF
H	1.0 REF
I	1.2 REF

Coating: uncolored

Connection



Recommended Land Pattern



ELECTRICAL REQUIREMENTS:

PARAMETER	SPECIFICATION	CONDITION	TEST INSTRUMENTS
L	0.56± 20% uH	100KHz/1V	■LCR Agilent4284A / Chroma 11300
DCR	26 max mΩ	@ 25°C	■CH16502 IMPEDANCE METER
I-sat	6.0 A mps	≧ 65%L0A	■A4284A+A42841A LCR METER
I rms	5.0 A mps	ΔT ≤40°C	■Chroma /11300+3302+1320+1320S

- I rms: Current that causes a 40°C temperature rise from 25°C ambient.
- I sat: DC current at which the inductance drops 35% from it' s value without current.
- All test Data is referenced to 25°C ambient.
- Operating Temperature Range: -25°C to +125°C.

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Electrical Characteristic :

PARAMETER	L	DCR	I-sat	Irms
UNIT	uH	mΩ	A mps	A mps
SPECIFICATION	0.56± 20%	26 max	6.0	5.0
CONDITION	100KHz/1V	@ 25°C	≧ 65%L0A	ΔT ≧ 40°C
1	0.593	18.55	75.7%	32.4°C
2	0.544	19.06		
3	0.542	17.01		
4	0.570	18.93		
5	0.547	18.78		
6	0.549	18.21		
7	0.563	18..03		
8	0.589	18.73		
9	0.502	18.63		
10	0.568	17.69		
MEAN	0.557	18.40		
R	0.09	19.06		

External Dimensions:

NO	A	B	C	D	E	F
	3.4±0.5	3.0±0.2	2.0 Max	≤0.15	1.0±0.3	0.6±0.3
1	3.44	2.98	1.89	0.05	1.19	0.50
2	3.39	3.00	1.95	0.02	1.16	0.65
3	3.43	3.00	1.89	0.03	1.18	0.66
4	3.41	2.98	1.95	0.06	1.20	0.61
5	3.42	2.89	1.97	0.06	1.18	0.62
6	3.45	3.01	1.96	0.08	1.21	0.68
7	3.42	3.01	1.91	0.02	1.17	0.58
8	3.41	2.99	1.89	0.04	1.16	0.66
9	3.37	3.02	1.95	0.05	1.15	0.68
10	3.44	3.00	1.95	0.06	1.19	0.59
MEAN	3.42	2.99	1.93	0.05	1.18	0.62
R	0.08	0.13	0.08	0.06	0.06	0.18

Inductance measured at 100KHz/1Vrms..

Electrical specifications at 25±5°C. Humidity 60±10%

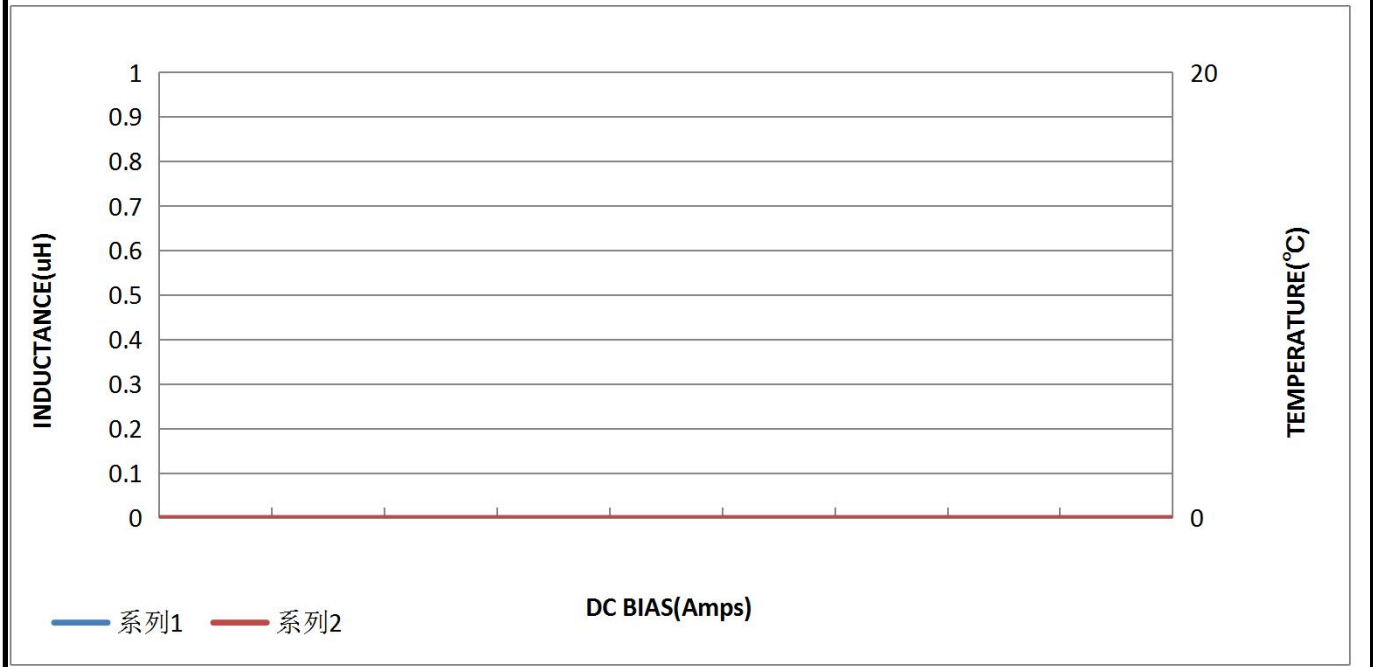
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INDUCTANCE (uH) / TEMPERATURE RISE(°C) VS DC BIAS (Amps)

IDC	L(uH)	L/LoA (%)	T(°C)	ΔT(°C)		
0.0 A	0.568	100.00%	28.7	0.0		
1.0 A	0.553	97.36%	29.7	1.0		
2.0 A	0.533	93.84%	32.8	4.1		
3.0 A	0.509	89.61%	38.1	9.4		
4.0 A	0.482	84.86%	47.0	18.3		
5.0 A	0.456	80.28%	57.4	28.7		
6.0 A	0.430	75.70%	72.8	44.1		
7.0 A	0.404	71.13%	90.7	62.0		
8.0 A	0.379	66.73%	112.3	83.6		
9.0 A	0.351	61.80%	138.6	109.9		

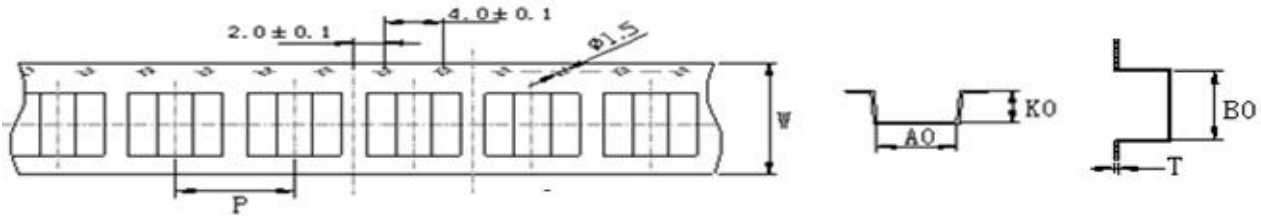


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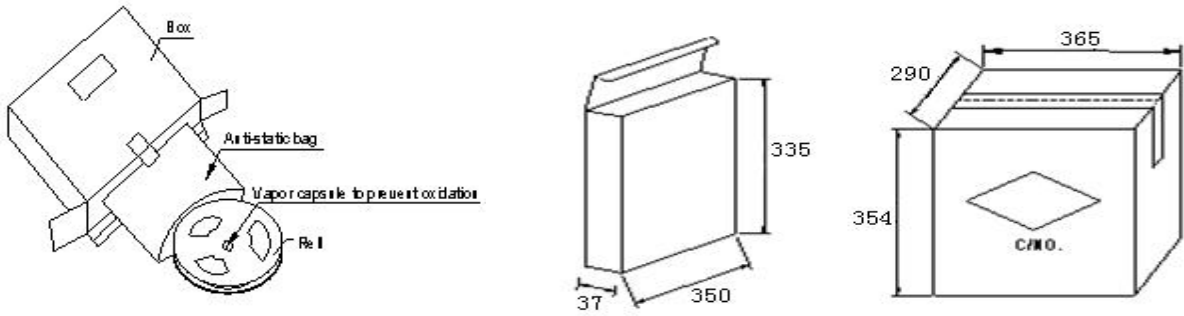
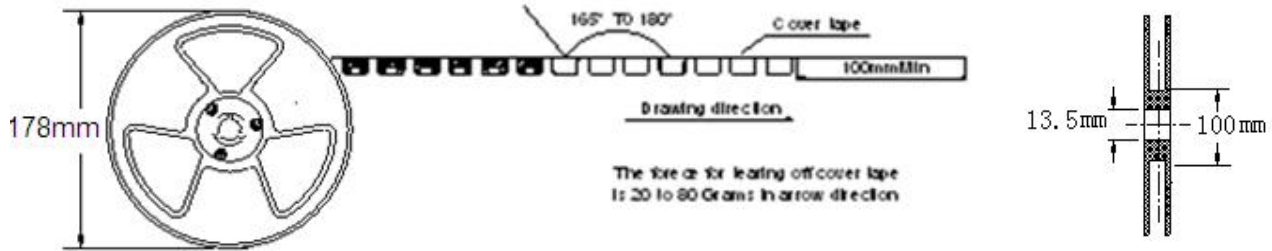
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PACKAGING



A0	B0	K0	T	P	W	Unit
3.3	3.7	2.1	0.3	8	12	mm



Packaging Quantity

Unit: mm					
Inner Carton		Quter Carton			
Reel size	Quantity/Reel	Inside the box size	Quantity	Carton size	Quantity
$\text{Ø} 178$	1000pcs	195*195*105mm	1000pcs	405*405*125mm	24000pcs

Storage

1. Temperature and humidity conditions: Less than 40°C and 70% RH.
2. Recommended products should be used within 6 months form the time of delivery.
3. The packaging material should be kept where no chlorine or sulfur exists in the air.

Transportation

1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
2. The use of tweezers or vacuum pick up is strongly recommended for individual components.
3. Bulk handling should ensure that abrasion and mechanical shock are minimized.

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SOLDING CONDITIONS

Figure 1. Re-flow Soldering

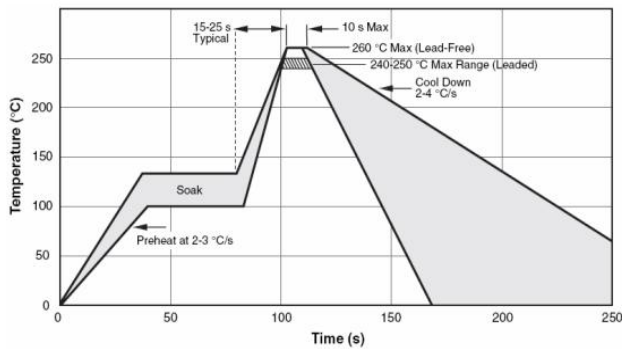
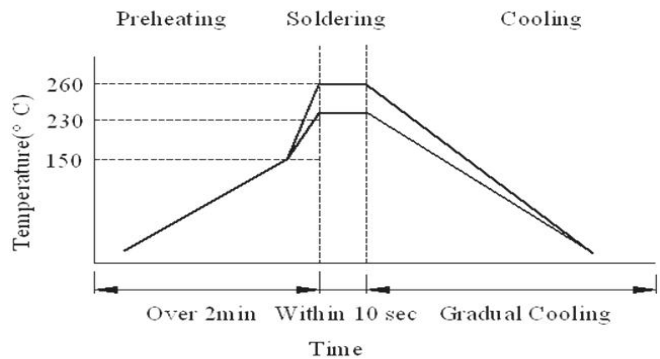


Figure 2. Wave Soldering



Soldering Iron: temperature $350^{\circ}\text{C} \pm 10^{\circ}\text{C}$, dwell time shall be less than 3 sec.

Reliability and Testing Conditions/Surface Mount Type Power Inductors

Item	Specification	Conditions															
Solderability	More than 90% of the terminal electrode should be covered with solder.																
Solder Heat Resistance	Inductance within $\pm 20\%$ of initial value and appearance shall not break.																
Heat resistance	Inductance within $\pm 20\%$ of initial value. No disconnection or short circuit. Appearance shall not break.	After 500 ± 12 hours in $145 \pm 5^{\circ}\text{C}$ and 2 hour drying under normal condition.															
Cold resistance	Inductance within $\pm 20\%$ of initial value. No disconnection or short circuit. Appearance shall not break.	After 500 ± 12 hours in $-40 \pm 2^{\circ}\text{C}$ and 2 hour drying under normal condition.															
Thermal shock	Inductance within $\pm 20\%$ of initial value. No disconnection or short circuit. Appearance shall not break.	After 10 cycles of following condition. <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>Step</th> <th>Temperature ($^{\circ}\text{C}$)</th> <th>Times (min.)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>-40 ± 2</td> <td>30</td> </tr> <tr> <td>2</td> <td>Room Temperature</td> <td>Within 3</td> </tr> <tr> <td>3</td> <td>145 ± 5</td> <td>30</td> </tr> <tr> <td>4</td> <td>Room Temperature</td> <td>Within 3</td> </tr> </tbody> </table>	Step	Temperature ($^{\circ}\text{C}$)	Times (min.)	1	-40 ± 2	30	2	Room Temperature	Within 3	3	145 ± 5	30	4	Room Temperature	Within 3
Step	Temperature ($^{\circ}\text{C}$)	Times (min.)															
1	-40 ± 2	30															
2	Room Temperature	Within 3															
3	145 ± 5	30															
4	Room Temperature	Within 3															
Humidity Resistance	Inductance within $\pm 20\%$ of initial value. No disconnection or short circuit. Appearance shall not break.	After 500 ± 12 hours in $40 \pm 2^{\circ}\text{C}$ and 90 to 95% humidity , and 2 hour drying under normal condition.															
* Vibration Test	Inductance within $\pm 20\%$ of initial value and appearance shall not break.	After vibration for 1hour, In each of three orientations at sweep vibration ($10 \sim 55 \sim 10\text{Hz}$) with 1.52mm P-P Amplitudes.															