

CUSTOMER _____

CUSTOMER' S P/N _____

DESCRIPTION

DIP Power Inductor

SGTE PART NO.

PK0810-220K

SAMPLE NO.

S17070703

REVISION NO.

A1

DATE

2017/7/7

SPECIFICATION FOR APPROVAL

FULLY APPROVED	REVISE APPROVED

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SPECIFICATION

RoHS
COMPLIANT

Customers Part Number	Item Name	Date	
	DIP Power Inductor	2017/7/7	
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Version	Change history	Before the change	After the change	Release date
A1	NEW	—	—	2017/7/7

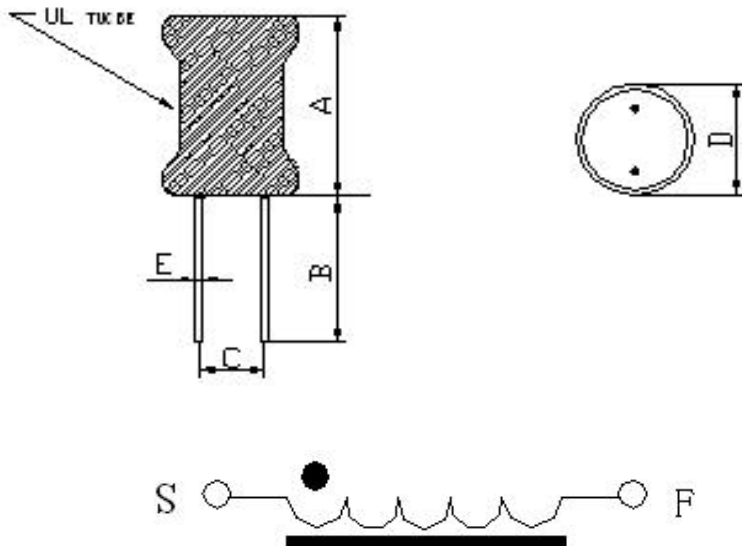
DRAWN BY	CHECKED BY	APPROVED BY

SPECIFICATION

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MECHANICAL & DIMENSIONS



(UNIT: mm)	
A	13.0 MAX
B	10.0 Min
C	5.0±1.0
D	9.0MAX
E	0.65±0.05

ELECTRICAL REQUIREMENTS:

PARAMETER	SPECIFICATION	CONDITION	TEST INSTRUMENTS
L	22± 10% uH	1KHz/0.25V	■ LCR Agilent4284A / Chroma 11300
DCR	68 max mΩ	@ 25°C	■ CH16502 IMPEDANCE METER
I-sat	2.70 A mps	≧ 70% L0A	■ A4284A+A42841A LCR METER
I _{rms}	3.20 A mps	ΔT ≦ 40°C	■ Chroma /11300+3302+1320+1320S

- I_{rms}: Current that causes a 40°C temperature rise from 25°C ambient.
- I_{sat}: DC current at which the inductance drops 20% from it' s value without current.
- All test Data is referenced to 25°C ambient.
- Operating Temperature Range: -25°C to +125°C.

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Electrical Characteristic :

PARAMETER	L	DCR	I-sat	Irms	
UNIT	uH	mΩ	A mps	A mps	
SPECIFICATION	22± 10%	68 max	2.70	3.20	
CONDITION	1KHz/0.25V	@ 25°C	≥ 70% LOA	ΔT ≤ 40°C	
1	23.20	49.30	ok	ok	
2	23.30	48.50			
3	23.50	49.60			
4	23.00	49.20			
5	23.60	49.40			
6	23.20	49.50			
7	23.30	49.30			
8	23.40	49.80			
9	23.60	50.10			
10	23.30	49.20			
MEAN	23.34	49.39			
R	0.60	1.60			

External Dimensions:

NO	A	B	C	D	E			
	13.0 MAX			9.0MAX				
1	11.27			8.68				
2	11.32			8.72				
3	11.14			8.73				
4	11.12			8.75				
5	11.25			8.69				
6	11.12			8.71				
7	11.14			8.68				
8	11.25			8.67				
9	11.32			8.71				
10	11.12			8.69				
MEAN	11.21			8.70				
R	0.20			0.08				

Inductance measured at 1KHz/0.25Vrms..

Electrical specifications at 25±5°C. Humidity 65±10%

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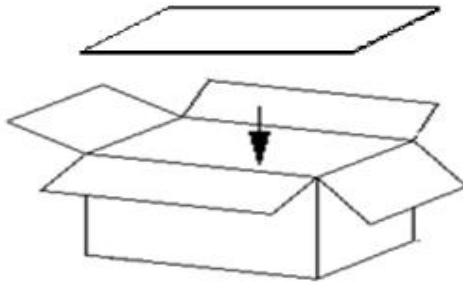
PACKAGING



PE bag Size : 160*170 mm

Quantity :500PCS/bag

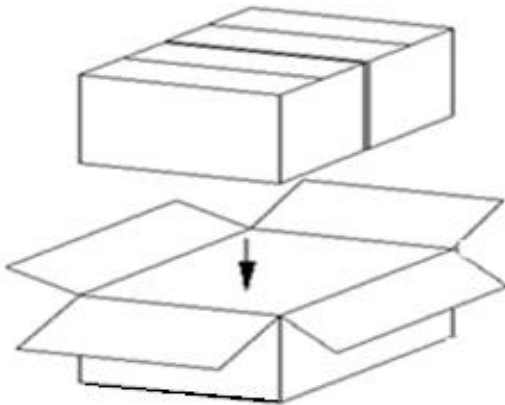
2flat card /Small box



Small box Size : 238*156*165 mm

Quantity : 10 bag/Small box

1Small box/5000PCS



Big box Size : 328*252*182mm

Quantity : 2 Small box/Big box

1 Big box/10000PCS

Storage

1. Temperature and humidity conditions: Less than 40°C and 70% RH.
2. Recommended products should be used within 6 months form the time of delivery.
3. The packaging material should be kept where no chlorine or sulfur exists in the air.

Transportation

1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
2. The use of tweezers or vacuum pick up is strongly recommended for individual components.
3. Bulk handling should ensure that abrasion and mechanical shock are minimized.

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SOLDERING CONDITIONS

Figure 1. Re-flow Soldering

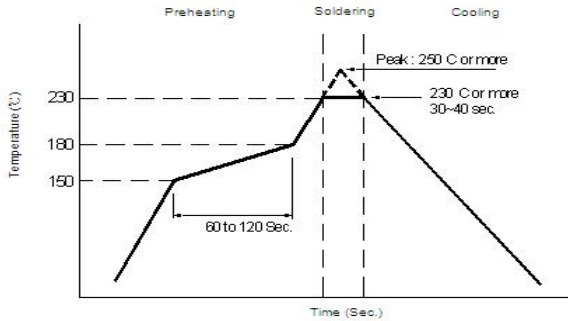
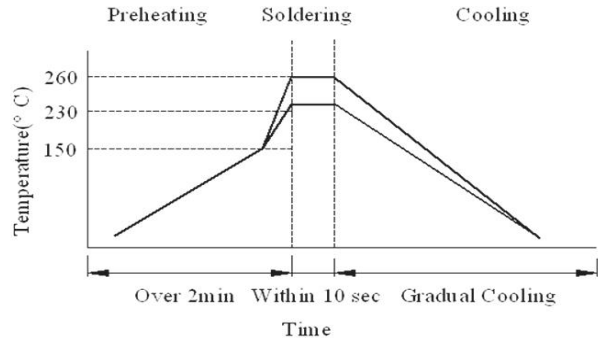


Figure 2. Wave Soldering



Soldering Iron: temperature 350°C±10°C , dwell time shall be less than 3 sec.

Reliability and Testing Conditions/Surface Mount Type Power Inductors

Item	Specification	Conditions															
Solderability	More than 90% of the terminal electrode should be covered with solder.																
Solder Heat Resistance	Inductance within ±20% of initial value and appearance shall not break.																
Heat resistance	Inductance within ±20% of initial value. No disconnection or short circuit. Appearance shall not break.	After 500±12 hours in 145±5°C and 2 hour drying under normal condition.															
Cold resistance	Inductance within ±20% of initial value. No disconnection or short circuit. Appearance shall not break.	After 500±12 hours in -40±2°C and 2 hour drying under normal condition.															
Thermal shock	Inductance within ±20% of initial value. No disconnection or short circuit. Appearance shall not break.	After 10 cycles of following condition. <table border="1" style="margin-left: auto; margin-right: auto; border-collapse: collapse;"> <thead> <tr> <th>Step</th> <th>Temperature (°C)</th> <th>Times (min.)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>-40±2</td> <td>30</td> </tr> <tr> <td>2</td> <td>Room Temperature</td> <td>Within 3</td> </tr> <tr> <td>3</td> <td>145±5</td> <td>30</td> </tr> <tr> <td>4</td> <td>Room Temperature</td> <td>Within 3</td> </tr> </tbody> </table>	Step	Temperature (°C)	Times (min.)	1	-40±2	30	2	Room Temperature	Within 3	3	145±5	30	4	Room Temperature	Within 3
Step	Temperature (°C)	Times (min.)															
1	-40±2	30															
2	Room Temperature	Within 3															
3	145±5	30															
4	Room Temperature	Within 3															
Humidity Resistance	Inductance within ±20% of initial value. No disconnection or short circuit. Appearance shall not break.	After 500±12 hours in 40±2°C and 90 to 95% humidity , and 2 hour drying under normal condition.															
* Vibration Test	Inductance within ±20% of initial value and appearance shall not break.	After vibration for 1hour, In each of three orientations at sweep vibration (10~55~10Hz) with 1.52mm P-P Amplitudes.															